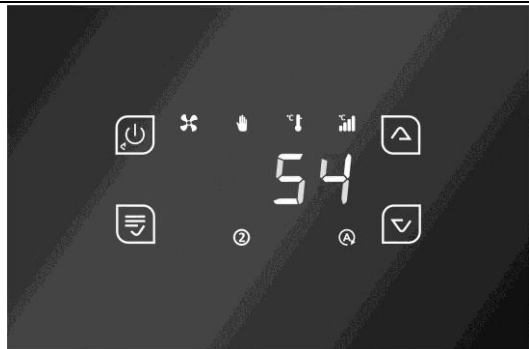


1. GENERALITÀ

The **GLA810** Temperature Controller manages and controls Fireplaces with Air Heating.



Safety Rules

Read carefully the following safety regulations, in order to prevent accidents damage to people and things.

When carrying out installation work, observe

- the accident prevention regulations
- the regulations on environmental protection norme sulla protezione ambientale,
- the regulations of the National Insurance Institut
- These instructions for use are intended exclusively for technical personnel.
- Electrical work must only be carried out by qualified electrical technicians
- The first commissioning of the system must be carried out by expert personnel

Declaration of Conformity

Applied Regulations:

EN 60730-1 50081-1
EN 60730-1 A1 50081-2

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Dati Tecnici

Supply: 230 Vac 50 Hz \pm 10%
Absorption: 2 VA
Internal Fuse: T1,6 A

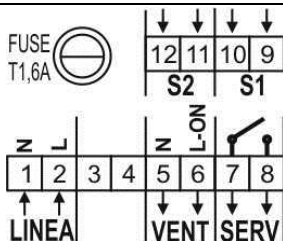
Caratteristiche Meccaniche

Materiale: ABS Plastica
Installazione: Inbox 3 Modules
Imbox Dimensions: 120x80x55 mm
Protection Degree: IP40

Installation and Use Conditions

Operating Temperature: 0÷40 °C
Storage Temperature: 0÷60 °C
Umidity: 85% @25°C

2. ELECTRICAL CONNECTIONS








Make sure that the Main Power Supply is OFF before the device installation








- Install the product in a dry environment with proper climatic conditions
- Insert a bipolar main switch complying to local regulations
- Avoid coupling the probe cables with these of power
- Use for wiring, cables with conductors of appropriate section and in according the rules
- Position the probes to detect correctly the temperature
- Make sure the probe wires are placed away from direct/indirect flame

	Code	Connectors	Device	Characteristics
INPUTS	LINE	1 – 2	Power Supply	230 Vac 50 Hz \pm 10%
	S1	9 – 10	Air Temperature Probe	Operating Range: -10°C ÷ 180 °C NTC100K Measure: -10 ÷ 300 °C \pm 1°C
	S2	11 – 12	Ambient Temperature Probe	Operating Range: -10°C ÷ 80 °C NTC10K Measure: -10 ÷ 110 °C \pm 1°C
OUTPUTS	VENT	5 – 6	Heating Fan	230 Vac 0,8A / 1,5A powered version
	SERV	7 - 8	Thermostat	Contact in deviation: COM. (7) - N.O. (8)
			Grill	
			Combustion Air Damper	

3. Control Panel: USE AND FUNCTIONS

ON/OFF Exit the Menu	K1				K3	Scroll/Increase Grill Service Damper Manual Start
Enter User Menu Probes Menu	K2				K4	Scroll/Decrease

Main Screen

	S1 Probe Temperature		MANUAL Modality
	S2 Probe Temperature Displayed		AUTOMATIC Modality
	ON: Fan ONo Flashing: Fan in Safety		PROPORTIONAL Modality
	SERV Output activated		

4. FUNCTIONALITIES

4.1 ON/OFF

Controller ON/OFF is performed by applying prolonged pressure to **K1** key




- OFF state is displayed by **K1** led ON
- When the controller is turned on, the following messages will appear

Product Code: **F001**

Product Revision: **r 0.1**

4.2 OPERATING MODALITIES

It is possible to select between three Operating Modalities:

- **MANUAL**: signal led 
The fan works at the speed set by the user, independently from the **S1** Temperature
- **AUTOMATIC**: signal led 
The fan works at the speed set by the user, if the **S1** temperature is greater than **E01**.
- **PROPORTIONAL**: signal led 
The controller defines the speed based on the temperature of Probe **S1** in the range from **E01** to **E01+E50**

4.3 SAFETY FUNCTION

This function is active if **P04=1** and it starts a heat disposing process to remove excess heat buildup of the fireplace. If the **S1** temperature exceeds the value of **E02** Safety Thermostat and the Fan is turned OFF in MANUAL Modality or by Ambient Thermostat, the system starts operating in PROPORTIONAL modality with 10 seconds delay.

4.4 ALARM FUNCTION

If the **S1** temperature exceeds the value of the **E03** Alarm Thermostat

- If the parameter **P05 = 1** an audible and visual signal is activated (the temperature value flashes on the display)
- **SILENCE** Function: The audible signal can be turned off for 5 minutes by pressing any key. If the controller remains in the alarm condition, the audible signal will start again.

The system goes in PROPORTIONAL modality with 10 seconds delay

4.5 FAN SAFETY FUNCTION

This function is active if **P03=1**. If the **S1** exceeds the value of **E04** Fan Safety Thermostat, the Fan is turned OFF in order not to damage it.


4.6 STANDBY FUNCTION

In case of **OFF** device, if the **S1** temperature exceeds the value of the thermostat **E02** o **E03**

- The device automatically goes in **ON**

4.7 PROBES DISPLAY

The display shows currently the value read by the **S1** Probe

- By simple click of the **K2**, the temperature of the **S2** Probe is displayed (the Led  flashes).
- You can exit the visualization through the key **K1**, or scrolling all the probes with **K2**, or automatically after 10 seconds.
- If the read value is below the minimum range of the probe appears the message **Lo**
- If the read value is above the maximum range of the probe appears the message **Hi**

4.8 SERVICE OUTPUT

SERVICE output is programable from the Installer MENU by using parameter **P02**:


- **P02 = 0 DISABLED:** the output does not work.
- **P02 = 1 THERMOSTAT:** the output is activated if the **S1** temperature is above **E07** Thermostat
- **P02 = 2 GRILL:** press during 3 seconds **K3** key to turn on/off the output
- **P02 = 3 AIR DAMPER:** the output manages an Air Damper to control the Combustion Inlet Air

4.9 AIR DAMPER

P02=3: Output ON=Air Damper Open; Output OFF=Air Damper Closed

Air Damper is OPEN if **S1** temperature is below **E06** Thermostat. It is CLOSED if **S1** temperature is over **E06** Thermostat.

- If **P12 = 1** the **Start Manual** function is enabled:


If **S1** temperatura is below **E05**, the Air Damper is Closed. During the Fireplace Ignition (**S1** temperature below **E05**), by pressing **K3**, the Air Damper will be forced OPEN (Led  flashes). Once the **t06** time has elapsed, if the temperature drops below the **E05** thermostat, the Air Damper closes automatically.

4.10 S2 INPUT CONFIGURATION

Through the **P01** parameter it is possible to manage the following devicee:

- **P01 = 0 S2 input = DISABLED**
- **P01 = 1 S2 input = AMBIENT PROBE**
- **P01 = 2 S2 input = AMBIENT THERMOTAT**

4.11 AMBIENT PROBE/THERMOSTAT

P01=1 / 2: if the **S2** Ambient Probe Temperature is over the **b01** Thermostat / or the Ambient Thermostat contact is **Open** (Led  flashes)

- The Fan will turn **OFF** and the Air Damper will **Close**

4.12 FAN ACELERATION FUNCTION

This function, in fan start-up phase, allows it toork at Maximum Speed for a programmable time **t08**.





Once the **t08** time has elapsed, the Fan works at the programmed speed. To disable the function set **t08=0 seconds**.

5. MENU'

5.1 MAIN MENU


To enter the main menu, press the **K2** for 3 seconds

- Through **K2** again, the other parameters are scrolled, indicated by the flashing of the corresponding led.
- Press **K3** and **K4** to change the parameter value.
- Press **K2** to save the new value or wait 10 seconds.
- Press **K1** to exit without saving

Led	Description	Cod.	Min	Set	Max	U.M.
	MANUAL Functioning	MANU				
	AUTOMATIC Functioning	AUTO	MAN	MAN	PROP	-
	PROPORTIONAL Functioning	PROP				
	Ambient Thermostat Probe	b01	5	20	50	[°C]

5.2 FAN MENU

Through this Menu it is possible to select the Fan Speed in the **Manual** and **Automatic** Modalities.

- By pressing **K3** or **K4** the display shows the current speed: Led  flashes.
- **MANUAL Modality**: you can set the speed from **P0(OFF)**, **P1** (minimum speed ÷ **P10** (maximum speed)).
- **AUTOMATIC Modality**: you can set the speed from **P1** (minimum speed ÷ **P10** (maximum speed)).
- **PROPORTIONA Modality**: the selected speed by the Controller is displayed.
- Press **K2** to save the new value or wait for 5 seconds. Press **K1** to exit without saving.

5.3 INSTALLER MENU

Only QUALIFIED PERSONEL must access this MENU

- To enter into the MENU press **at the same time K2 and K4** for 3 seconds
- To scroll through the parameter codes press **K3** or **K4**
- To view the value of a parameter and to enter modification mode press **K2**
- To modify the value press **K3** and **K4**.
- To save the new value press **K2**. To exit without saving press **K1**
- Press **K1** again, to exit the Menu or wait 60 seconds

<i>Description</i>	<i>Cod.</i>	<i>Min</i>	<i>Set</i>	<i>Max</i>	<i>U.M.</i>
Air Thermostat for Fan Activation	E01	30	45	100	[°C]
Air Thermostat for SAFETY	E02	80	100	140	[°C]
Air Thermostat for ALARM	E03	100	120	180	[°C]
Air Thermostat for FAN SAFETY	E04	100	135	180	[°C]
Air Thermostat for Valve Opening	E05	20	30	140	[°C]
Air Thermostat for Valve Closure	E06	20	80	140	[°C]
Air Thermostat for SERVICE output Activation	E07	20	50	180	[°C]
Temperature Delta for Proportional management	E50	20	20	100	[°C]
Hysteresis Thermostat for fan Activation	IE01	1	2	40	[°C]
Hysteresis Thermostat for SAFETY	IE02	1	2	40	[°C]
Hysteresis Thermostat for ALARM	IE03	1	2	40	[°C]
Hysteresis Thermostat for FAN SAFETY	IE04	1	2	40	[°C]
Hysteresis Thermostat for Valve Opening	IE05	1	2	40	[°C]
Hysteresis Thermostat for Valve Closure	IE06	1	2	40	[°C]
Hysteresis Thermostat for SERVICE output Activation	IE07	1	2	40	[°C]
Hysteresis Ambient Thermostat	Ib01	0	1	20	[°C]
P01 Fan Speed (minimum)	UA01	20	1	100	[%]
P09 Fan Speed (ninth)	UA09	80	1	100	[%]
P10 Fan Speed (maximum)	UA10	100	1	100	[%]
Delay time for Air Damper closure	t 06	0	10	120	[min]
Audible alarm suspension time	t 07	1	5	60	[min]
Time for the Fan Acelerator function	t 08	0	2	10	[sec]
S2 Input Configuration	P01	0	0	2	n
SERVICE Output Configuration	P02	0	0	3	n
Enable FAN SAFETY	P03	0	1	1	n
Enable Air SAFETY	P04	0	1	1	n
Enable Air ALARM	P05	0	1	1	n
Enable "Start" Function of Air Damper	P12	0	0	1	n

NOTE: if you modify **UA01**, **UA09**, **UA10**, the Fan immediatly works at the speed you are calibrating, showing the effect of calibration