T-FLEX

TELESCOPIC EXTRACTION ARM

The T-Flex is a wall-mounted telescopic extraction arm with a rotatable hood *RotaHood*. Incorporated into the hood is a throttle valve that can be fully opened, partially opened or completely closed to control airflow at hood opening. The arm features a focus extraction spoiler, which directs the air into the hood.

The arm is provided with an *EasyLift* advanced friction system for light, user friendly positioning of the arm. The telescopic construction enables the arm to extend over 400 mm (15.75 in.) which makes it ideal for small workstations or booth applications. The T-Flex is equipped with a mounting plate. It is suitable for stationary welding fume extraction systems only.



APPLICATIONS

The T-Flex is intended to be used for the following applications:

- MIG-MAG/GMAW welding
- TIG welding
- FCAW welding
- stick/MMAW welding

Do **not** use the T-Flex for the following applications or in the following circumstances:

- arc-air gouging
- aluminium laser cutting
- extraction of aggressive fumes and gases (e.g. from acids, from alkaline, from soldering paste containing lithium)
- extraction of hot gases (more than 45°C/113°F continuously)
- grinding aluminum and magnesium
- flame spraying
- extraction of cement, saw dust, wood dust etc.
- sucking cigarettes, cigars, oiled tissues and other
 - burning particles, objects and acids
- explosive environments or explosive substances/gases

SPECIFICATIONS

Physical dimensions and properties			
Arm length	1-1,4 m (40-55 in.)		
Diameter	203 mm (8 in.)		
Material: • tubes and hood • hoses • throat • handle, rim and grid	 polypropylene copolymere with UV stabilization PVC with metal springs ABS nylon, glass fibre reinforced 		
Max. temperature (continuously): • tubes and hood • hoses • throat • handle, rim and grid	• 80°C (176°F) • 80°C (176°F) • 80°C (176°F) • 95°C (203°F)		
Colour: • tubes and hood • hoses Weight (net)	• yellow RAL 1028 • grey RAL 7024 7 kg (15.4 lbs)		

Performance				
Airflow	max. 1600 m ³ /h (942 CFM)			
Ambient conditions				
Operating temperature: • min. • nom. • max.	• 5°C (41°F) • 20°C (68°F) • 45°C (113°F)			
Max. relative humidity	80%			
Outdoor use allowed	no			
Storage conditions	5-45°C (41-113°F)relative humidity max. 80%			
Product combinations				
TNB + FAN-14	wall bracket + fan			
TNB + FAN-28	wall bracket + fan			
Available options				
WL	working light			
WL+AST	working light + automatic start/stop			
Scope of supply				
Extraction arm - Hood - Hose 100 cm (2) - Bush (4) - Hardware				
Order information				
Article number	7925260090			
Number/package	1			
Shipping data				
Gross weight				
Packing dimensions	120 x 30 x 40 cm (47.2 x 11.8 x 15.7 in.)			
Max. number/pallet	7			
Harmonized Tariff Code	8421.9900.99			
Country of origin	the Netherlands			

product data sheet

Approvals/certificates

Directive 2011/65/EC (RoHS) valid as of 8 June 2011

FEATURES

RoHS

RotaHood 360° rotatable hood

REACH



PRESSURE DROP



MOUNTING MEASUREMENTS



	mm	inch
A	300-400	11.8-15.7
В	2200	86.6
С	350	13.8
D	1500	59.1
E	1000-1400	40-55

T-Flex + TNB + FAN-14/28 / T-Flex (+ central fan)

Product type Article no. Product category Version T-Flex 7925260090 extraction arms/hoses 070212/D

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